

In the claims:

This listing of claims will replace all prior versions of claims in the application:

1) (Currently Amended) ~~The A glass holder device is particularly intended to for the treatment of optical glasses (4, 4') or other substrates and of the kind which consisted of includes glass holder grips, an axially elongated bar (1) of cylindrical cross-section for supporting the glass holder grips, and a frame holding at least a horizontal bar (1) of cylindrical shape supporting the glass holder grips (2) for supporting the bar horizontally, is characterized by the fact that on one hand, a~~

said bar (1) including a series of evenly spaced positioning notches (10) for removably mounting a respective plurality of glass holder grips to the bar and next to one another,

said glass holder grip (2) is made of a center rod comprising an axially elongated body (20) forming the body of the grip and comprising at one of its ends having opposite upper and lower end portions, said upper end portion including hanging means (21, 22, 25) allowing to join for joining the holder grip in a removable way the aforementioned grips to the aforementioned bar one behind the other in evenly spaced positions (10) to a respective notch (10) in the bar (1) and locking means (11, 23, 12, 24, 25) for preventing free rotation of the aforementioned holder grip (2) around relative to the bar (1), and on the other hand,

holding means (3) to position for holding the glass (4, 4') being held appreciably in substantially vertical relation and parallel to the axis of the center rod body (20).

2) (Currently Amended) ~~According The glass holder device according to claim 1, the glass holder device is characterized by the center rod upper end portion of the body (20) which is being bent on one end to form a an inverted U-shaped hook allowing the grip to~~

~~suspend at the bar (1) by ratcheting it by its hook (21) that is downwardly open for receiving the bar and, at least in part, adapted to be received in the positioning notch (10) cut in the bar (1).~~

3) (Currently Amended) According to claim 2, the glass holder device is characterized by the positioning notch including, at least in part, a first rectilinear surface disposed vertically, and the hook (21) being bent into U shape, in way to create including two branches (23, 24) that define therebetween a space (22) defined sized to receive the bar (1), the bar being fitted between and clutched by the branches (23, 24) of the U shape and intended to receive the bar (1) which is clutched by the two branches (23, 24) and with one of which is said branches being inserted in into the notch (10) which bottom (11) is rectilinear so that it can and including a second rectilinear surface that engages the first rectilinear surface thereof to prevent the holder grip (2) from turning freely around the bar (1) by its contact with the aforementioned branches (23, 24).

4) (Currently Amended) According to any one of the previous claims, wherein

the optical glass has a peripheral outer edge (40, 40'), the lower end portion of said body (20) is formed to include a support stop (36), the stop projecting perpendicularly outwardly from the body (20) and the outer circumferential edge of the optical glass being adapted to be supported on the stop (36) and positioned relative to said holding means (3), and

the glass holder device is characterized by its said holding means (3) of an optical glass on a grip (2) which consists of comprises a V-shaped holder formed by two lever arms (41, 41') assembled around a common (31, 31') that are joined to one another at a common apex, the apex forming a mountable end and the lever arms extending from the mountable

end and terminating in deflectable free ends (32, 32') that are adapted to expand to receive and contract to form a tight clutching gripping engagement with the outer edge of the optical glass (4, 4'), the mountable end being mounted to the upper end portion of the body for relative rotation about a swivel axis (42) joined to the center rod, flexibly recalled one towards the other to clutch and tighten the glass between their free ends by pinching its peripheral edge (40, 40'), the aforementioned glass resting on the stop (36) and extending perpendicularly from the center rod of the grip, the free ends (32, 32') of the lever arms (31, 31') and the stop (36) positioning the optical glass (4, 4') relative to the body (20).

5) (Currently Amended) According to claim 4, the glass holder device is characterized by the lever arms (41, 41') (31, 31') which are being provided at their free end (32, 32') with a contact piece (43, 43') (33, 33') in the shape of a blade contained on its edge and intended to be in contact with the peripheral outer edge (40, 40') of the glass (4, 4'), the blade shaped to include a round and curved cut (44, 44') (34, 34') defined by two points (45, 45') (35, 35')

6) (Currently Amended) The glass holder device is according to claim 4, characterized by a fastener mounted to the body (20), and the V-shaped holder being bent into the V-shape from one-piece and the mountable end thereof being formed by respective end portions of the lever arms (41, 41') being carried out folded in a manner to form a U shaped chamber sized to connect to the fastener and pin the V-shaped holder to the body (20) for relative rotation thereto only in one piece starting from the folded metal rod.

7) (New) The glass holder device according to claim 5, characterized by a fastener mounted to the body (20), and

the V-shaped holder being bent into the V-shape from one-piece and the mountable end thereof being formed by respective end portions of the lever arms (41, 41') being folded in a manner to form a U shaped chamber sized to connect to the fastener and pin the V-shaped holder to the body (20) for relative rotation thereto.